



Service Information Letter - Fuel Systems

SIL MS-5

SMALL RECIPROCATING ENGINES

All MA

Issued 1/6/00

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SUBJECT: Torque Specifications for MA Carburetor Drain Plugs.

PURPOSE: To provide updated torque specifications for MA series carburetor drain plugs.

- A. **EFFECTIVITY:** This Service Information Letter is applicable all MA series carburetors.
- B. **COMPLIANCE:** Information Only.
- C. **DESCRIPTION:** The torque values listed in the Carburetor overhaul manual, Form # FSM may be insufficient to prevent leakage from the drain plug. The following torque values should be used in lieu of those in the overhaul manual:

MA-3A, MA-3PA, MA-3SPA, & MA-4SPA	50-60 in-lbs
MA-4-5, MA-5, & MA-6	120-144 in-lbs